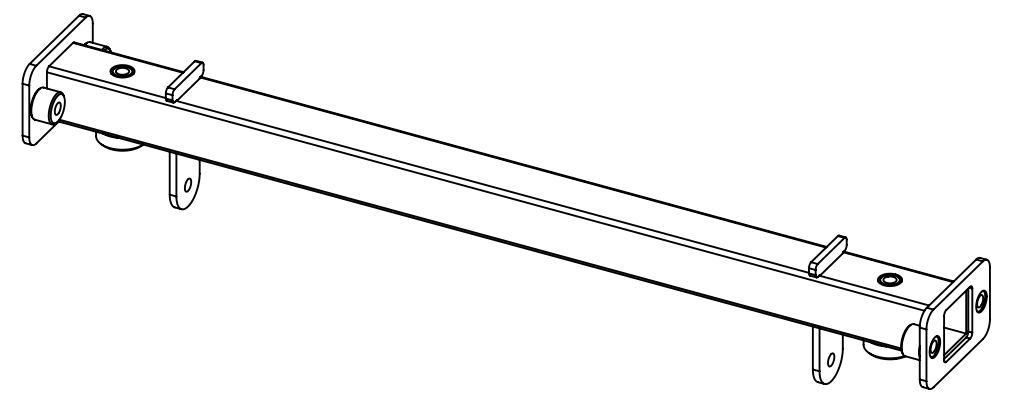
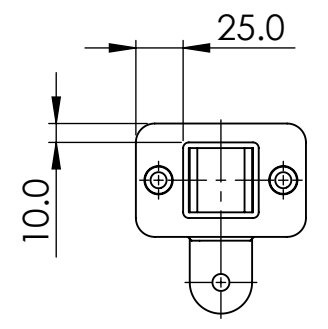
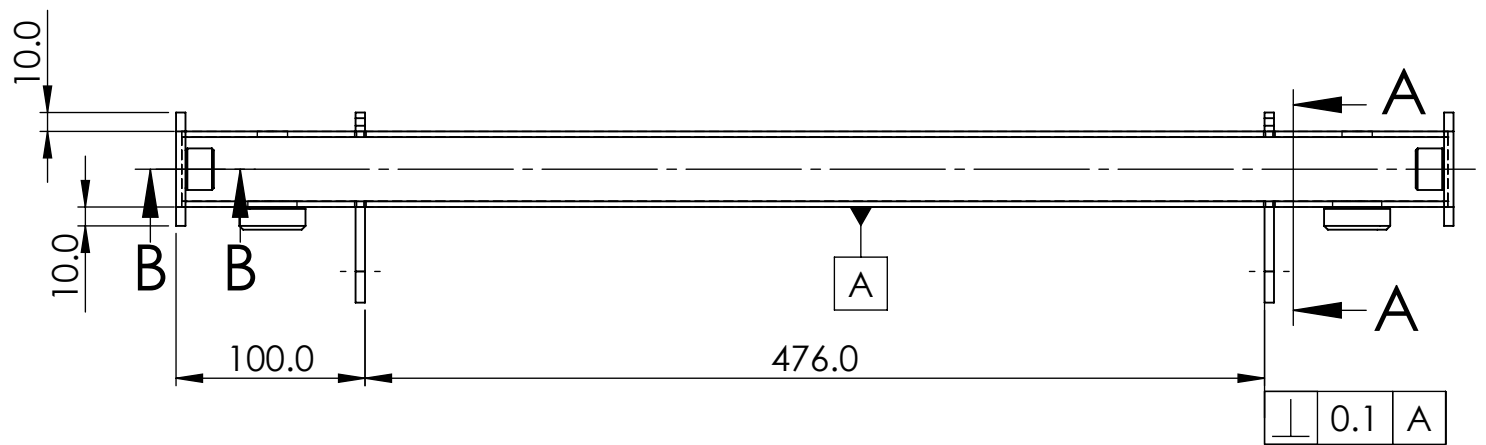
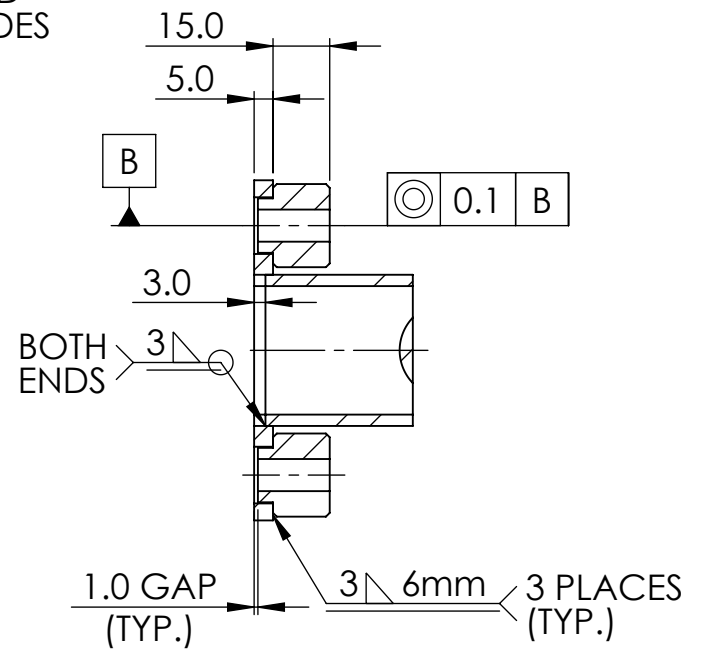
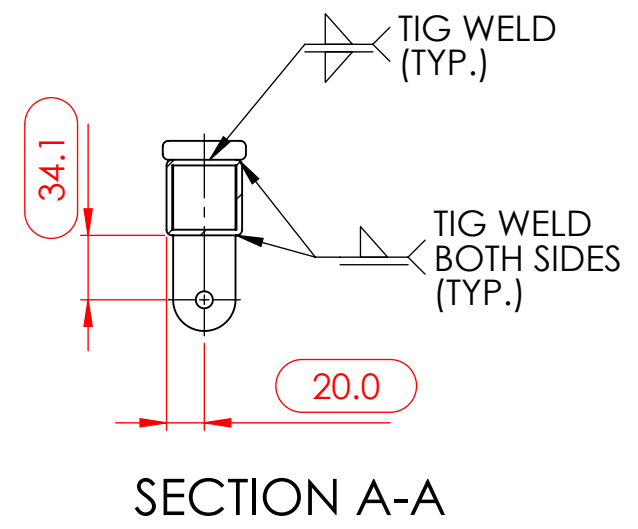
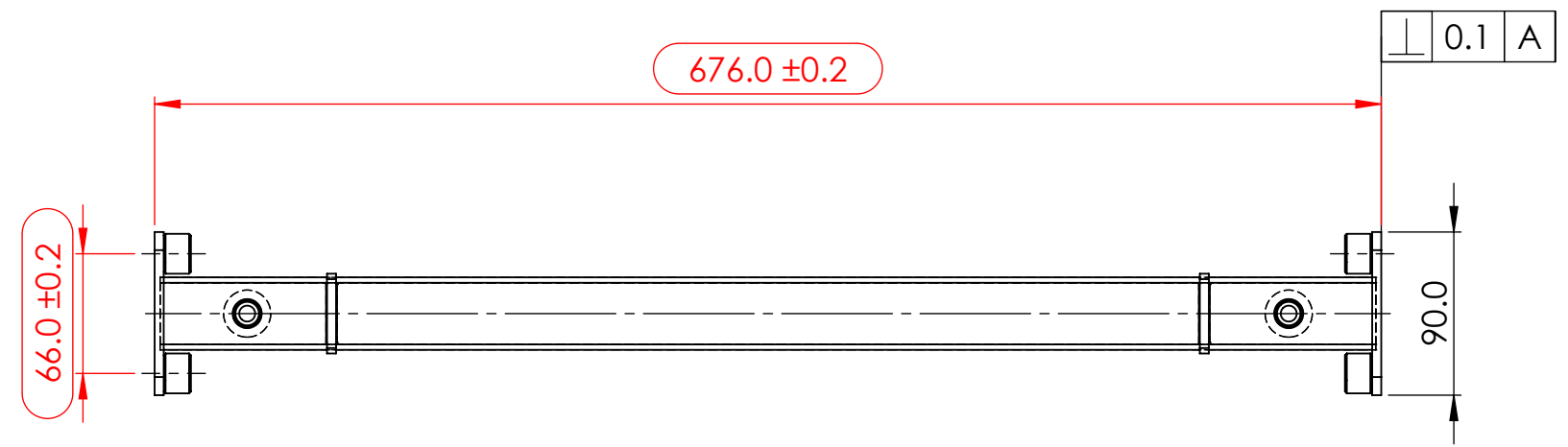


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Material Specification		TITLE: DML Hanger - 212		DWG. NO. DML HANGER - 212		REVISION A	
Material: see B.O.M.		Project: DML Flyware Rigging		SIZE B	SCALE 1:4	SHEET 1 OF 7	QTY. 2
Color: see B.O.M.		Mass: 3343.46 grams	Date: 3/2/2020	Drawn by: Irwin N.	Acoustic System Approval: _____		Date: _____
Surface Finish: Powder Coated - Textured				General Tolerances		Quality Assurance Approval: _____	
Treatment/Process: ---				0.1~1 ± 0.1 0.01~0.1 ± 0.01 0.001~0.01 ± 0.005		Mechanical Design Approval: _____	

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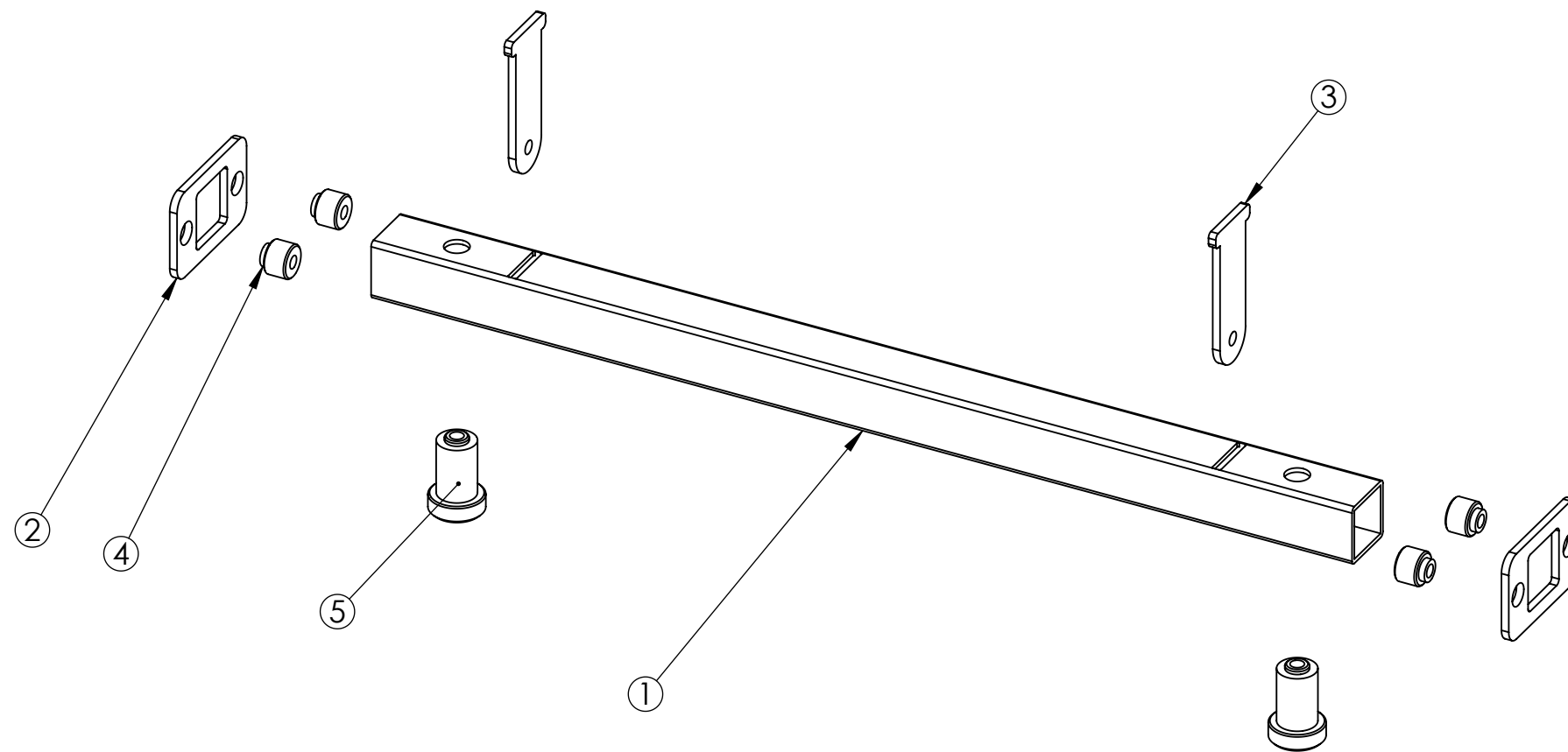
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BOM Table

ITEM NO.	PART NUMBER	DESCRIPTION	Color	Material	QTY.
1	Sq. Tube 40x40x2	Sq. Tube 40x40x2	Black	DOM Steel Tubing(Seemless)	1
2	End Plate - 90x60x5	End Plate - 90x60x5	Black	ASTM A572, Gr.50	2
3	Hook Plate 5mm	Hook Plate 5mm	Black	ASTM A572, Gr.50	2
4	Bung-M10	Bung - M10	Black	ASTM A572, Gr.50	4
5	Bung- 8.8 Dia	Bung - 8.8	Black	ASTM A572, Gr.50	2

Material Specification

TITLE:

DML Flyware Rigging

DWG. NO.

DML HANGER - 212

REVISION

A

Material:

see B.O.M.

Project:

DML Hanger - 212

SIZE

B

SCALE

1:1

SHEET

2 OF 7

LEVEL

6

Color:

see B.O.M.

Mass:

3343.46 grams

Date:

3/2/2020

Drawn by:

Irwin N.



Acoustic System Approval:

Date:

Surface Finish:

Powder Coated - Textured

General Tolerances

Quality Assurance Approval:

Date:

Treatment/Process:

--

0.1~1 ± 0.1

Mechanical Design Approval:

Date:

0.01~0.1 ± 0.01

0.001~0.01 ± 0.005

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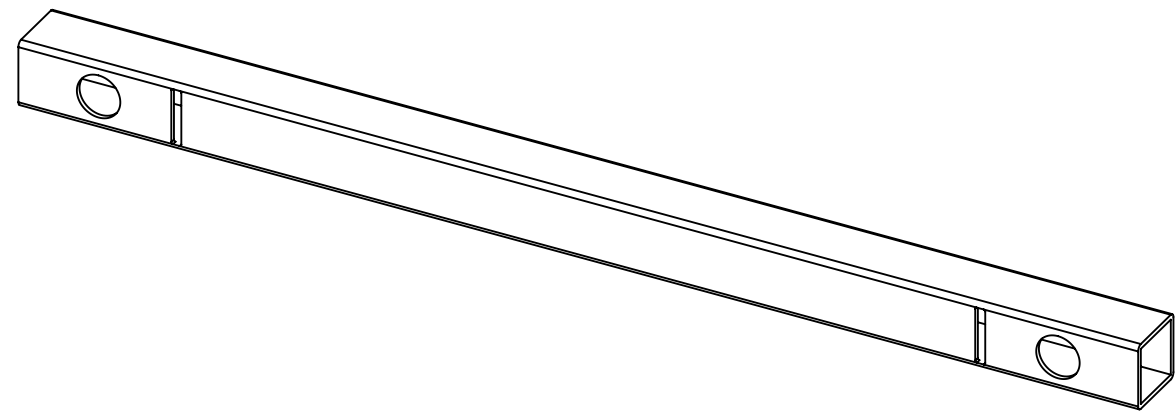
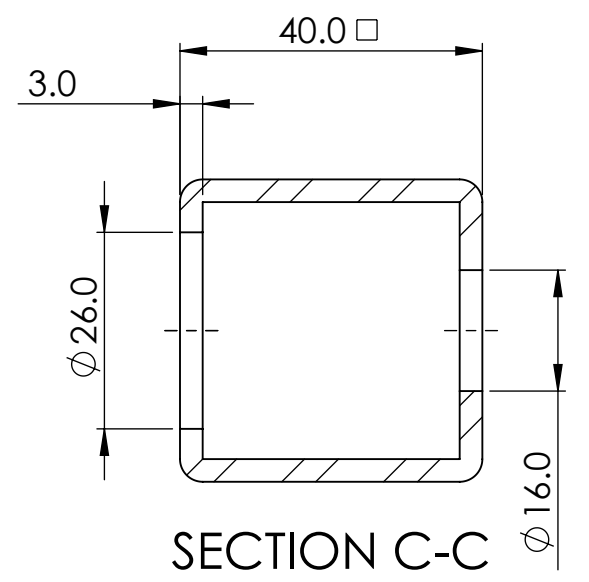
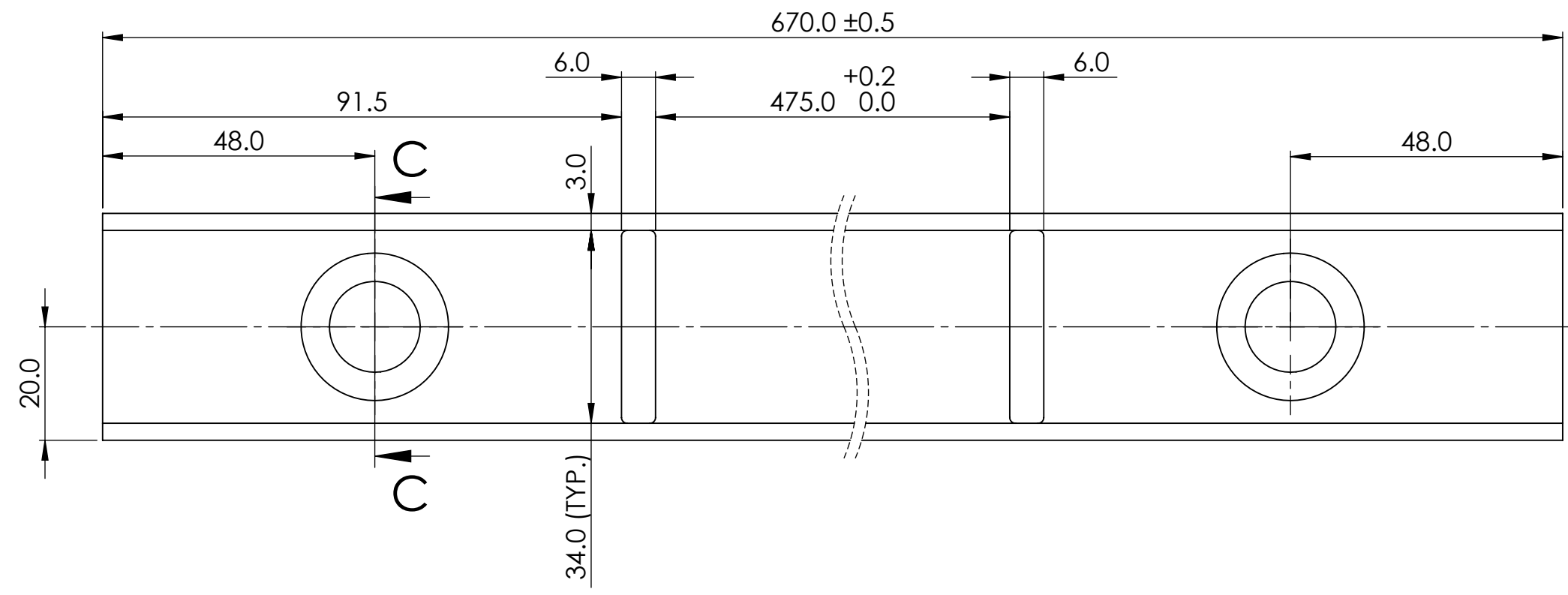
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B



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A

Material Specification		TITLE: Sq. Tube 40x40x2		DWG. NO. Sq. Tube 40x40x2		REVISION A					
Material: DOM Steel Tubing(Seemless)		Project: DML Flyware Rigging		SIZE B	SCALE 1:1	SHEET 3 OF 7	QTY. 1				
Color: Black		Mass: 2246.68 grams	Date: 3/2/2020	Drawn by: Irwin N.	Acoustic System Approval: _____		Date: _____				
Surface Finish: Powder Coated - Textured				General Tolerances		Quality Assurance Approval: _____					
Treatment/Process: ---				<table border="1"> <tr><td>0.1~1</td><td>± 0.1</td></tr> <tr><td>0.01~0.1</td><td>± 0.01</td></tr> <tr><td>0.001~0.01</td><td>± 0.005</td></tr> </table>		0.1~1	± 0.1	0.01~0.1	± 0.01	0.001~0.01	± 0.005
0.1~1	± 0.1										
0.01~0.1	± 0.01										
0.001~0.01	± 0.005										

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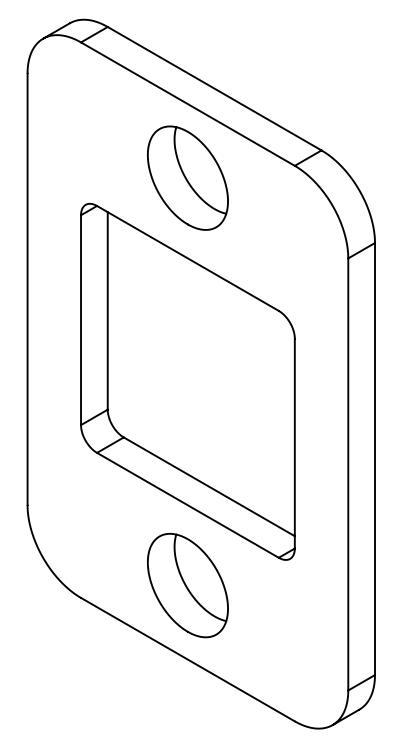
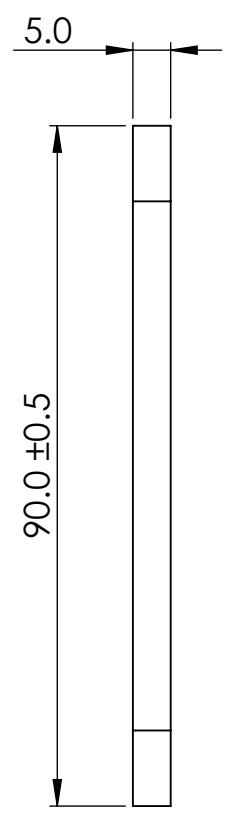
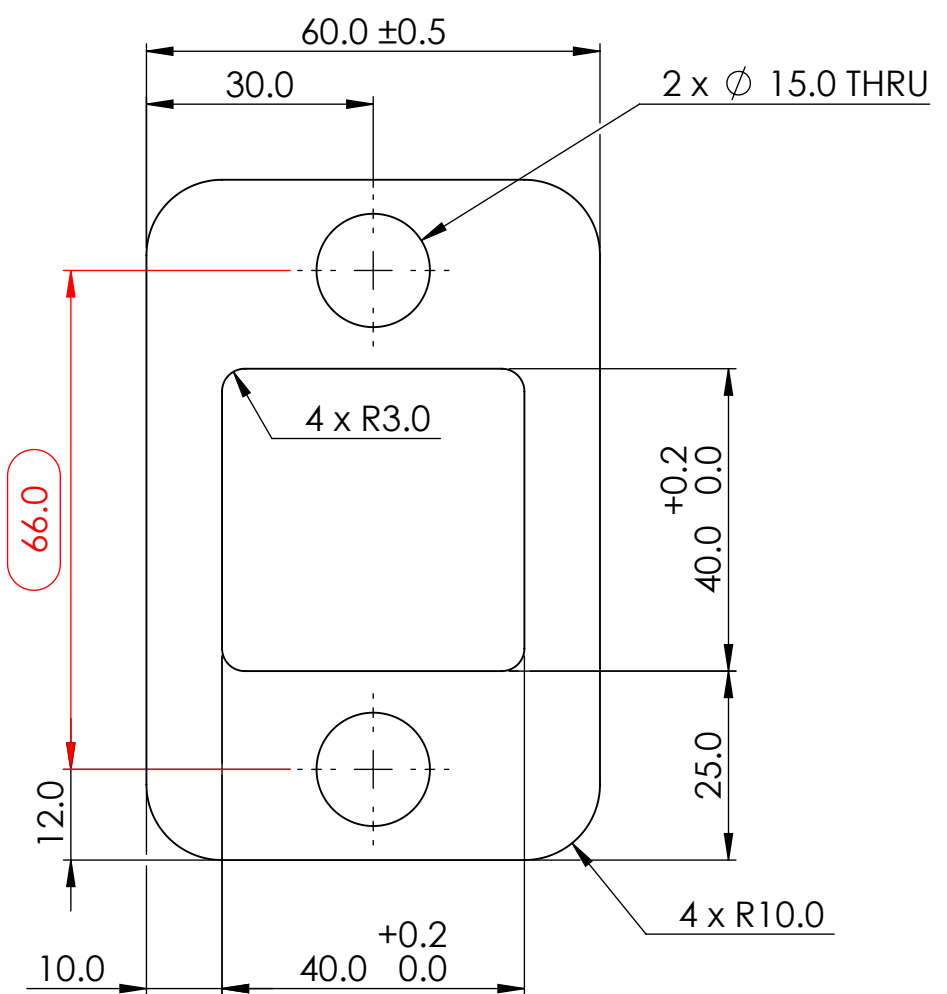
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B

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Material Specification		TITLE: End Plate - 90x60x5		DWG. NO. End Plate - 90x60x5		REVISION A		
Material: ASTM A572, Gr.50		Project: DML Flyware Rigging		SIZE B	SCALE 1:1	SHEET 4 OF 7	QTY. 2	
Color: Black		Mass: 131.47 grams	Date: 3/2/2020	Drawn by: Irwin N.	Acoustic System Approval: _____		Date: _____	
Surface Finish: Powder Coated - Textured				General Tolerances		Quality Assurance Approval: _____		
Treatment/Process: ---				0.1~1 ± 0.1		Mechanical Design Approval: _____		Date: _____
				0.01~0.1 ± 0.01				
				0.001~0.01 ± 0.005				

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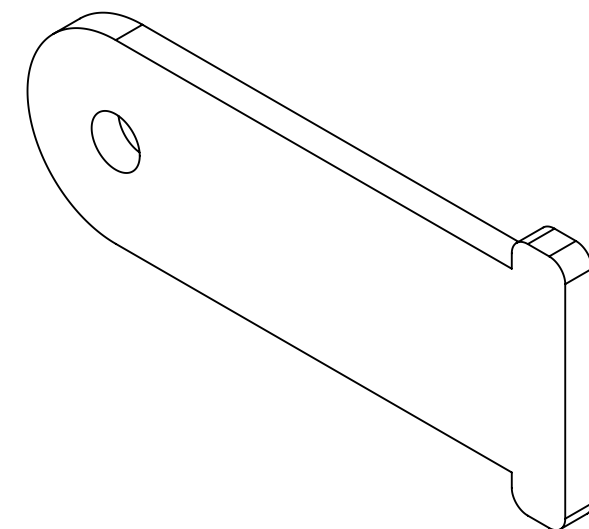
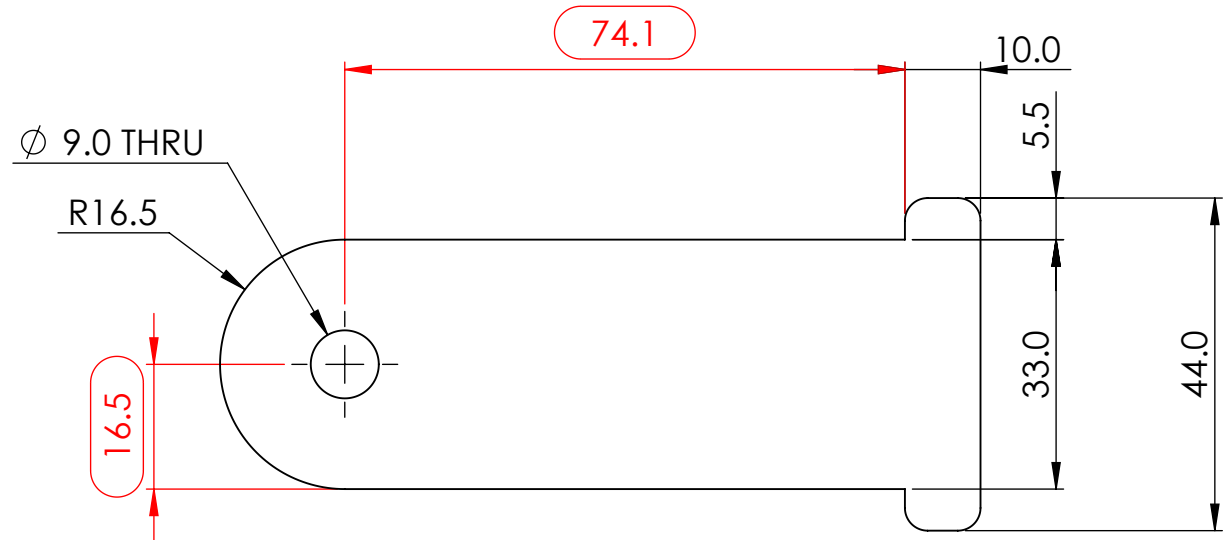
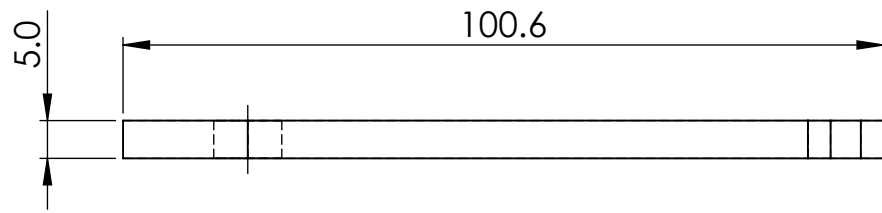
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Material Specification	TITLE: Hook Plate 5mm	DWG. NO. Hook Plate 5mm		REVISION A	
Material: ASTM A572, Gr.50	Project: DML Flyware Rigging	SIZE B	SCALE 1:1	SHEET 5 OF 7	
Color: Black	Mass: 126.52 grams	Date: 3/2/2020	Drawn by: Irwin N.	QTY. 2	
Surface Finish: Powder Coated - Textured			Acoustic System Approval:	Date:	
Treatment/Process: ---			General Tolerances	Quality Assurance Approval:	Date:
			0.1~1 ± 0.1 0.01~0.1 ± 0.01 0.001~0.01 ± 0.005	Mechanical Design Approval:	Date:

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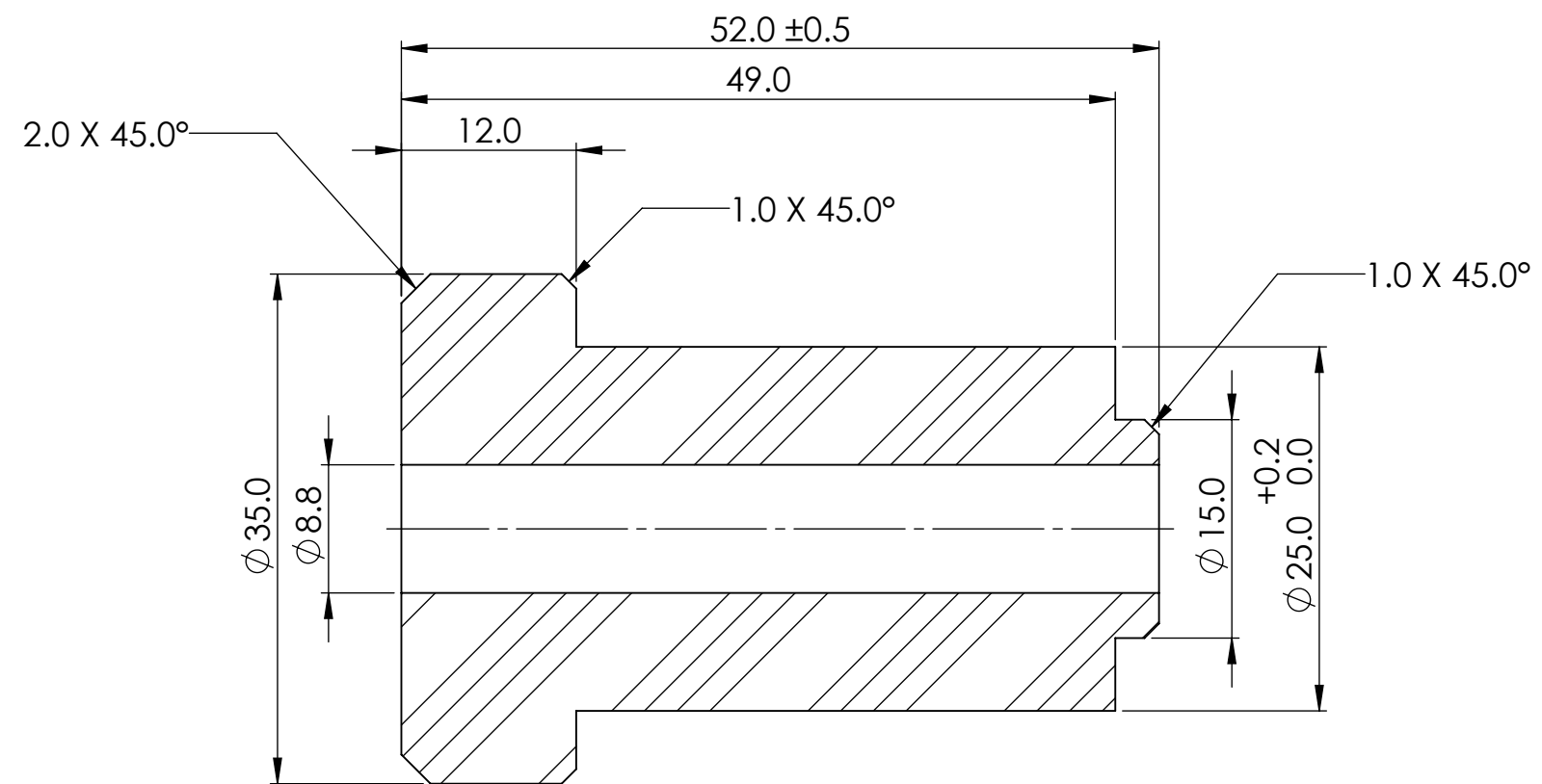
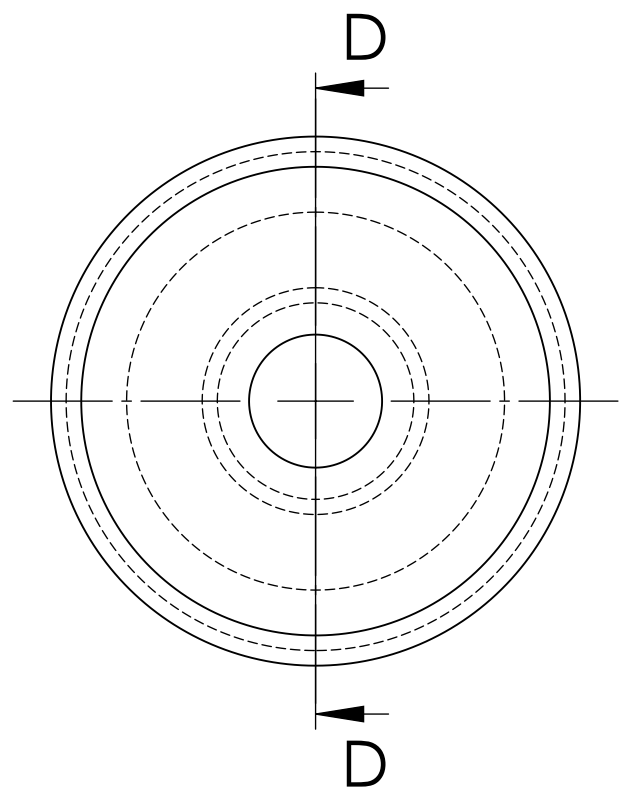
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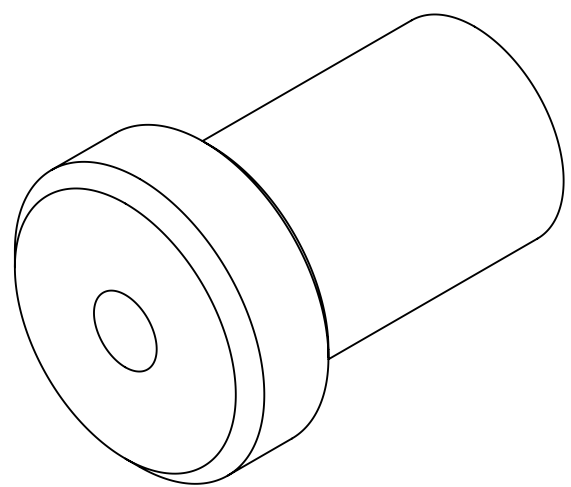
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SECTION D-D  
SCALE 2 : 1



Material Specification	TITLE: Bung - 8.8	DWG. NO. Bung - 8.8		REVISION A
Material: ASTM A572, Gr.50	Project: DML Flyware Rigging	SIZE B	SCALE 4:1	SHEET 6 OF 7
Color: Black	Mass: 209.09 grams	Date: 3/2/2020	Drawn by: Irwin N.	QTY. 2
Surface Finish: Powder Coated - Textured			Acoustic System Approval: _____	Date: _____
Treatment/Process: ---			Quality Assurance Approval: _____	Date: _____
		General Tolerances 0.1~1 ± 0.1 0.01~0.1 ± 0.01 0.001~0.01 ± 0.005		Mechanical Design Approval: _____

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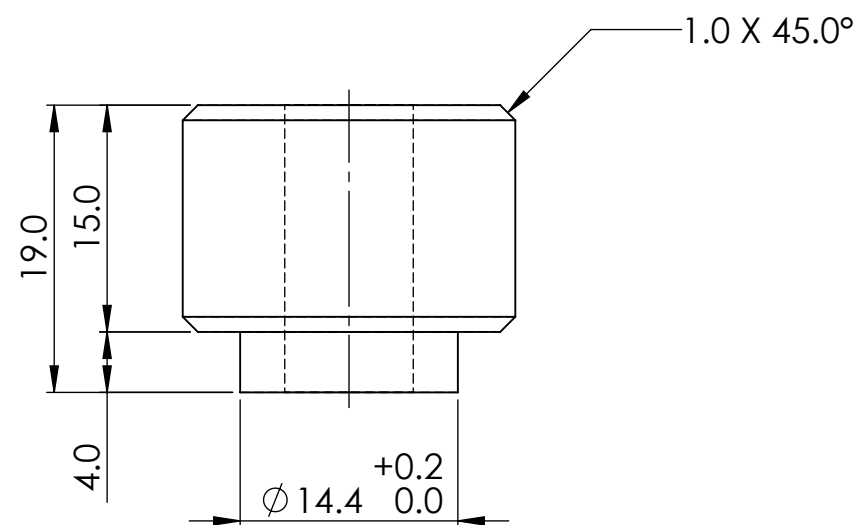
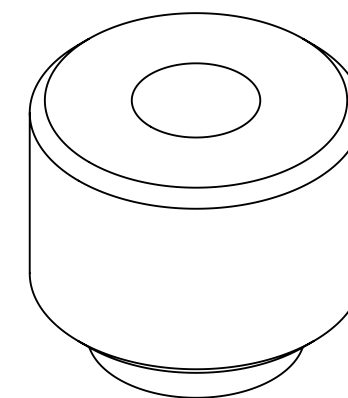
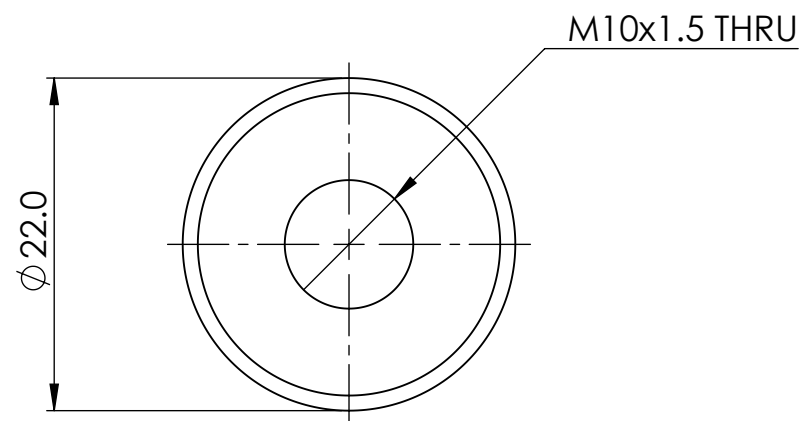
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Material Specification	TITLE: Bung - M10	DWG. NO. Bung - M10		REVISION A
Material: ASTM A572, Gr.50	Project: DML Flyware Rigging	SIZE B	SCALE 2:1	SHEET 7 OF 7
Color: Black	Mass: 40.65 grams	Date: 3/2/2020	Drawn by: Irwin N.	Acoustic System Approval: Date:
Surface Finish: Powder Coated - Textured			General Tolerances	Quality Assurance Approval: Date:
Treatment/Process: ---			0.1~1 ± 0.1	Mechanical Design Approval: Date:
			0.01~0.1 ± 0.01	
			0.001~0.01 ± 0.005	

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